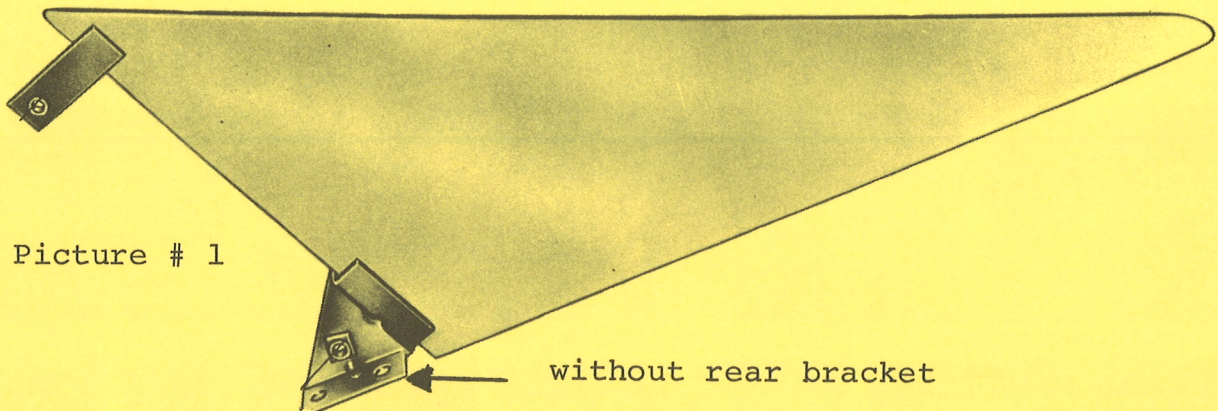


## PRODUCT INFORMATION CIRCULAR

Quarter Window  
Part Identifier 520 31

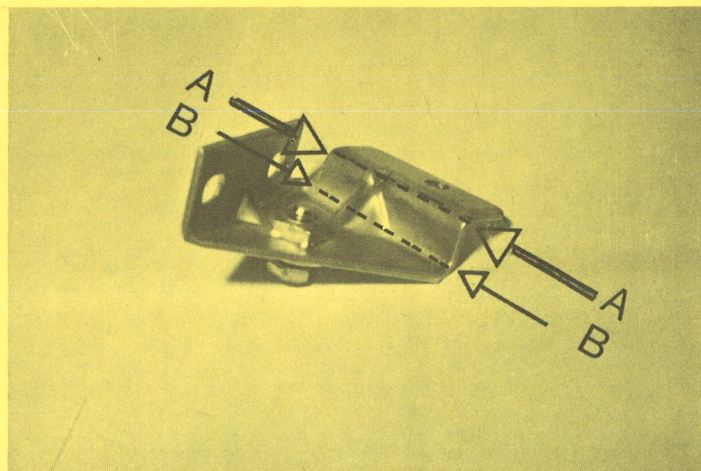
October 4, 1973

To avoid breakage and to assure more flexibility of the quarter window, the Factory supplies, starting July 1973, quarter window Part # 914 542 02310 left and Part # 914 542 02410 right without the rear bracket, as shown in picture # 1.



Picture # 1

The installation instructions, as outlined in the 914 Workshop Manual, do not differ except for the bracket, as shown in picture # 2.



Picture # 2



# PORSCHE

# P520

914

## PRODUCT INFORMATION CIRCULAR

-2-

The bracket from the removed quarter window should be re-used and modified as follows:

1. Cut off section "B" on the bracket as indicated in picture #2 and discard the section which attaches to the window.
2. The other section re-install which is needed to hold the window frame.

Upon installation of the quarter window, glue the vertical section of the quarter window into the rubber strip which is attached to the window frame.

Should you still have quarter windows in stock out of earlier shipments with both brackets, as shown in picture #1, modify the rear bracket, as shown in picture #2.

1. Cut out section "A" and "B".
2. Re-install the section for the window frame and glue window to rubber strip, as mentioned before.